

Rear Steering Gearbox

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CAUTION:

- Do not apply torque of more than 0.1 kg-m (0.72 lb-ft) to the offset shaft.
- Do not strike the stroke rod.
- Never loosen the offset shaft screw and lock nut screw.
- Do not remove the gearbox cover.
- Use the special tool "Rear Steering Gearbox Center Lock Pin" when removing the rear steering gearbox, and leave it intact except when the gearbox is inspected for function, etc.
- Also use the special tool "Rear Steering Gearbox Center Lock Pin" when removing the front or rear of the center shaft.
- If the rear steering gearbox and center shaft are removed, care must be taken to reinstall them correctly.
- When installing the rear steering gearbox and center shaft, take care not to apply directional strain and twisting force to the rubber section of the center bearing holder. Tighten the bolts in the following order.
 1. Loosely tighten the flange bolt ①.
 2. Tighten the washer bolts ② to the specified torque.
 3. Tighten the bolts ③ to the specified torque.
 4. Tighten the flange bolt ① to the specified torque.
(Tighten from the right side of the car by using a box-wrench)
 5. Tighten the flange bolts ④ to the specified torque.

